
COMSOL Multiphysics: simulation of a pinned photodiode

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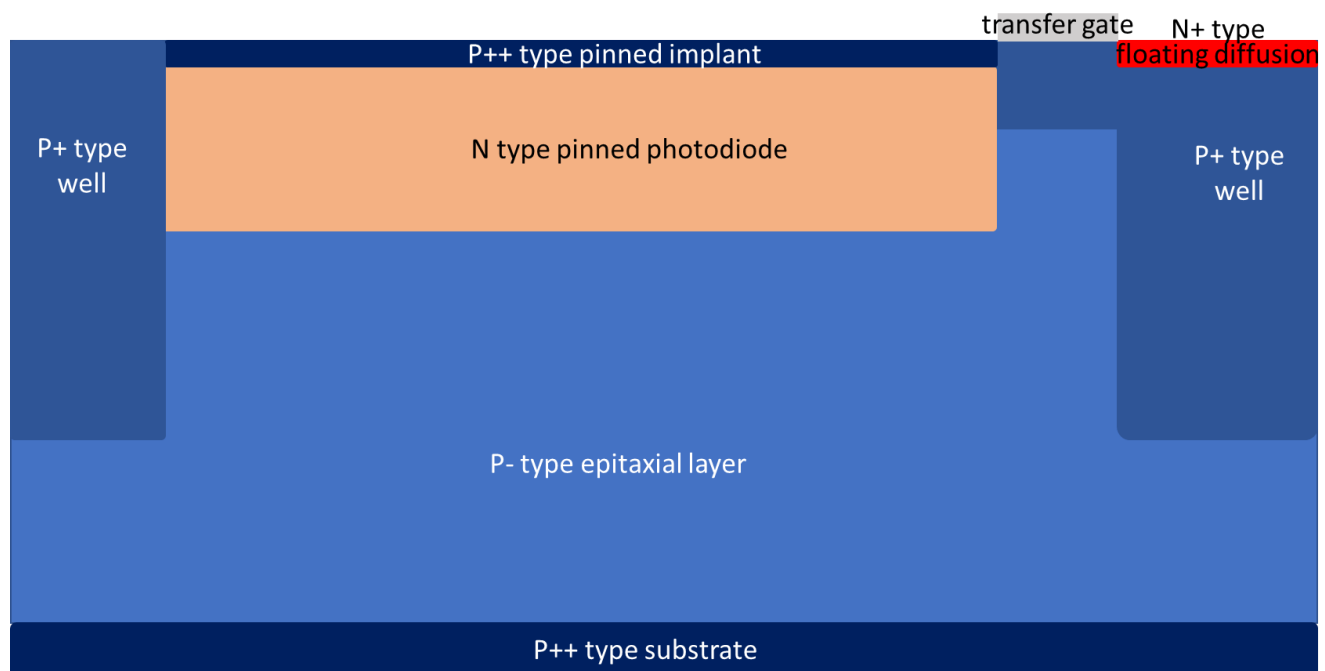
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The pinned photodiode (not to be confused with the P-I-N photodiode) is the mostly adopted photodetector within modern digital cameras. We can estimate approximately at least 10^{14} of such photodetectors are operating every day in the world on mobile phones, digital still cameras, video cameras.

The core concept of this device is to decouple the functions of (i) photons collection and (ii) electrons integration, which in a conventional PN photodiode are performed by the same structure, the junction itself. On the contrary, in a pinned photodiode the region where charge is gathered during exposure to photons (indicated as N-type pinned region below) does not correspond to the capacitance on which direct integration is performed (indicated as floating diffusion below).

The correct operation of such a structure is critically dependent on the right doping choices, which makes the design (and the simulation convergence) quite challenging.

Try designing the structure yourself and simulate it with the given voltages. Below, few hints on how to proceed.



Introduction

Begin by opening Comsol multiphysics. Choose a 2D model, then choose *Semiconductor* as the *Physics* to solve. Once this physics is added, choose the simulation study: select *Stationary*. Click on *Done*, and the main Comsol interface will open.

Like in the former CAD class, in order to simulate this structure, we rely on a symmetric 2D simulation in such a way that the left and right boundary conditions can be conditions of continuity (i.e. Neumann conditions, where we set that the derivative of our variables has a fixed value, in this case null. Indeed, a null derivative means a continuity of the solution at the boundaries).

Name	Value	Description
Wp	500 [nm]	Width of the deep P well
Wppd	5 [um]	Width of the pinned photodiode
Wtg	1 [um]	Width of the transfer gate
tapi	12 [um]	Thickness of the epitaxy
tsub	3 [um]	Thickness of the substrate
timp	200 [nm]	Thickness of the thin implants
tppd	1.5 [um]	Thickness of the pinned photodiode
tp	2 [um]	Thickness of the p-type region under the gate
Wcont	250 [nm]	Width of the contacts
tox	10 [nm]	Oxide thickness
e_ox	4	Oxide relative permittivity
V_fd	3	Voltage at the floating diffusion

The set of parameters that we define to assist our design is also shown in the Table above, with an obvious meaning for almost all of them when compared to the structure design. The manufacturer gives you the following parameters regarding the dopant profile:

Dopant layer	Type	Concentration	Junction depth
Epitaxial	p	10^{15} cm^{-3}	-
Substrate	p++	10^{18} cm^{-3}	$1 \mu\text{m}$
Well	p+	10^{17} cm^{-3}	$0.5 \mu\text{m}$
Pinned photodiode	n	$3 \cdot 10^{16} \text{ cm}^{-3}$	$0.2 \mu\text{m}$
Pinned implant	p++	10^{18} cm^{-3}	$0.1 \mu\text{m}$
Transfer gate	p+	10^{17} cm^{-3}	$0.3 \mu\text{m}$
Floating diffusion	n+	10^{18} cm^{-3}	$0.1 \mu\text{m}$

In the following pages, you will find the solutions. I suggest using it only as reference. Try to do better than me: parametrize the system dimension, verify the depletion region depth (also for different dopant density and junction depth) or the transfer gate operation.

1. Structure design

The simulation starts by designing a rectangle corresponding to the structure above. As usual, doping profiles will be added later, so that we do not have to care about them now.

The definition of the contacts follows the steps below.

Rectangle

Build Selected Build All Objects

Label: silicon

Object Type: Solid

Size and Shape

Width: $2*Wp+Wppd+Wtg$ m

Height: $t_{epi}+t_{sub}$ m

Position

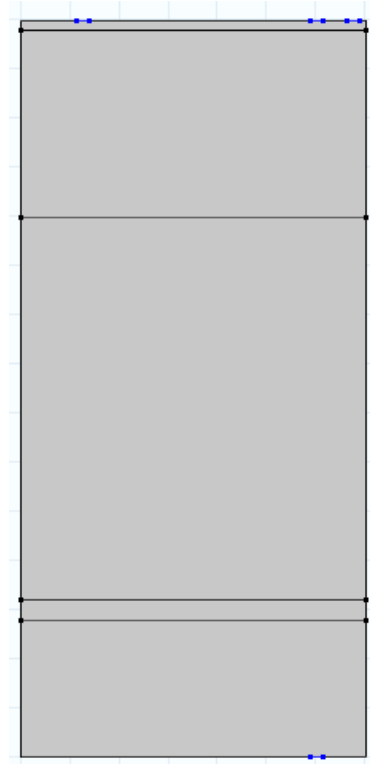
Base: Corner

x: 0 m

y: 0 m

Rotation Angle

Rotation: 0 deg



<p>Label: P contact</p> <p>Starting Point</p> <p>Specify: Coordinates</p> <p>x: $2*Wp+Wp/2-Wcont/2$</p> <p>y: $t_{epi}+t_{sub}$</p> <p>Endpoint</p> <p>Specify: Coordinates</p> <p>x: $2*Wp+Wp/2+Wcont/2$</p> <p>y: $t_{epi}+t_{sub}$</p>	<p>Label: N contact (floating diffusion)</p> <p>Starting Point</p> <p>Specify: Coordinates</p> <p>x: $2*Wp+Wppd+Wtg-(Wp/2-Wcont/2)$</p> <p>y: $t_{epi}+t_{sub}$</p> <p>Endpoint</p> <p>Specify: Coordinates</p> <p>x: $2*Wp+Wppd+Wtg-(Wp/2+Wcont/2)$</p> <p>y: $t_{epi}+t_{sub}$</p>	<p>Label: Bottom contact</p> <p>Starting Point</p> <p>Specify: Coordinates</p> <p>x: $2*Wp+Wppd+Wtg-(Wp+Wtg/2-Wcont/2)$</p> <p>y: 0</p> <p>Endpoint</p> <p>Specify: Coordinates</p> <p>x: $2*Wp+Wppd+Wtg-(Wp+Wtg/2+Wcont/2)$</p> <p>y: 0</p>	<p>Label: Transfer gate</p> <p>Starting Point</p> <p>Specify: Coordinates</p> <p>x: $2*Wp+Wppd+Wtg-(Wp+Wtg/2-Wcont/2)$</p> <p>y: $t_{epi}+t_{sub}$</p> <p>Endpoint</p> <p>Specify: Coordinates</p> <p>x: $2*Wp+Wppd+Wtg-(Wp+Wtg/2+Wcont/2)$</p> <p>y: $t_{epi}+t_{sub}$</p>
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Note that we do not include the gate oxide, as this can be simplified later adding a specific type of boundary conditions for the electrode associated to the gate (see below).

Note also that we add a few lines in our geometry, which will help in optimizing the mesh.

<p>Label: doping line 1</p> <p>Starting Point</p> <p>Specify: Coordinates</p> <p>x: 0</p> <p>y: $t_{epi}+t_{sub}-t_{imp}$</p> <p>Endpoint</p> <p>Specify: Coordinates</p> <p>x: $2*Wp+Wppd+Wtg$</p> <p>y: $t_{epi}+t_{sub}-t_{imp}$</p>	<p>Label: doping line 2</p> <p>Starting Point</p> <p>Specify: Coordinates</p> <p>x: 0</p> <p>y: $t_{epi}+t_{sub}-2*t_{p}$</p> <p>Endpoint</p> <p>Specify: Coordinates</p> <p>x: $2*Wp+Wppd+Wtg$</p> <p>y: $t_{epi}+t_{sub}-2*t_{p}$</p>	<p>Label: doping line 3</p> <p>Starting Point</p> <p>Specify: Coordinates</p> <p>x: 0</p> <p>y: $t_{sub}+t_{imp}$</p> <p>Endpoint</p> <p>Specify: Coordinates</p> <p>x: $2*Wp+Wppd+Wtg$</p> <p>y: $t_{sub}+t_{imp}$</p>	<p>Label: doping line 4</p> <p>Starting Point</p> <p>Specify: Coordinates</p> <p>x: 0</p> <p>y: $t_{sub}-t_{imp}$</p> <p>Endpoint</p> <p>Specify: Coordinates</p> <p>x: $2*Wp+Wppd+Wtg$</p> <p>y: $t_{sub}-t_{imp}$</p>
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2. Materials and Boundary Settings

You can set silicon as the material of the entire rectangle.

For what concerns boundary conditions, you have to input:

- all (8!) doping profiles
- 2 voltages at the metal contacts
- 1 thin insulator condition at the transfer gate (note: this avoids the need for designing the gate oxide)

Settings
Analytic Doping Model
Distribution Settings

Distribution
Box

Impurity
Impurity type: Acceptor doping (p-type)
Acceptor concentration: N_{A0} $1e15[1/cm^3]$ $1/m^3$

Uniform Region
Base: Corner
Base position: r_0 $0[\mu m]$ $0[\mu m]$ X Y m
Width: W $2*Wp+Wppd+Wtg$ m
Depth: D $t_{epi}+t_{sub}$ m

Profile
Profile away from uniform region: Gaussian
Specify profile length scale: Junction depth
 Specify different length scales for each direction
Junction depth: d_j $1[\mu m]$ m
Background doping concentration: N_b User defined $1e15[1/cm^3]$ $1/m^3$

Settings
Analytic Doping Model
Distribution Settings

Distribution
Box

Impurity
Impurity type: Acceptor doping (p-type)
Acceptor concentration: N_{A0} $1e18[1/cm^3]$ $1/m^3$

Uniform Region
Base: Corner
Base position: r_0 $0[\mu m]$ $0[\mu m]$ X Y m
Width: W $2*Wp+Wppd+Wtg$ m
Depth: D t_{sub} m

Profile
Profile away from uniform region: Gaussian
Specify profile length scale: Junction depth
 Specify different length scales for each direction
Junction depth: d_j $1[\mu m]$ m
Background doping concentration: N_b User defined $1e15[1/cm^3]$ $1/m^3$

Settings
Analytic Doping Model
Distribution Settings

Distribution
Box

Impurity
Impurity type: Acceptor doping (p-type)
Acceptor concentration: N_{A0} $1e17[1/cm^3]$ $1/m^3$

Uniform Region
Base: Corner
Base position: r_0 $0[\mu m]$ $t_{sub}+t_{epi}-tp$ X Y m
Width: W Wp m
Depth: D tp m

Profile
Profile away from uniform region: Gaussian
Specify profile length scale: Junction depth
 Specify different length scales for each direction
Junction depth: d_j $0.5[\mu m]$ m
Background doping concentration: N_b User defined $1e15[1/cm^3]$ $1/m^3$

Settings
Analytic Doping Model
Distribution Settings

Distribution
Box

Impurity
Impurity type: Acceptor doping (p-type)
Acceptor concentration: N_{A0} $1e17[1/cm^3]$ $1/m^3$

Uniform Region
Base: Corner
Base position: r_0 $Wp+Wppd+Wtg$ $t_{sub}+t_{epi}-tp$ X Y m
Width: W Wp m
Depth: D tp m

Profile
Profile away from uniform region: Gaussian
Specify profile length scale: Junction depth
 Specify different length scales for each direction
Junction depth: d_j $0.5[\mu m]$ m
Background doping concentration: N_b User defined $1e15[1/cm^3]$ $1/m^3$

Settings
Analytic Doping Model
Distribution Settings

Distribution
Box

Impurity
Impurity type: Acceptor doping (p-type)
Acceptor concentration: N_{A0} $1e17[1/cm^3]$ $1/m^3$

Uniform Region
Base: Corner
Base position: r_0 $Wp+Wppd$ $t_{sub}+t_{epi}-t_{imp}$ X Y m
Width: W Wtg m
Depth: D tp m

Profile
Profile away from uniform region: Gaussian
Specify profile length scale: Junction depth
 Specify different length scales for each direction
Junction depth: d_j $0.3[\mu m]$ m
Background doping concentration: N_b User defined $1e15[1/cm^3]$ $1/m^3$

Settings
Analytic Doping Model
Distribution Settings

Distribution
Box

Impurity
Impurity type: Donor doping (n-type)
Donor concentration: N_{D0} $3e16[1/cm^3]$ $1/m^3$

Uniform Region
Base: Corner
Base position: r_0 $2*Wp$ $t_{sub}+t_{epi}-t_{ppd}$ X Y m
Width: W $Wppd-2*Wp$ m
Depth: D t_{ppd} m

Profile
Profile away from uniform region: Gaussian
Specify profile length scale: Junction depth
 Specify different length scales for each direction
Junction depth: d_j $0.2[\mu m]$ m
Background doping concentration: N_b User defined $1e15[1/cm^3]$ $1/m^3$

Settings
Analytic Doping Model

Distribution: Box

Impurity: Donor doping (n-type)

Donor concentration: N_{D0} $1e18[1/cm^3]$ $1/m^3$

Uniform Region

Base: Corner

Base position: r_0 $2*Wp+Wppd+Wtg-Wp$ X $t_{sub}+tepi-timp$ Y m

Width: W Wp m

Depth: D $timp$ m

Profile: Gaussian

Specify profile length scale: Junction depth

Specify different length scales for each direction:

Junction depth: d_j $0.1[\mu m]$ m

Background doping concentration: N_b User defined $1e16[1/cm^3]$ $1/m^3$

Settings
Analytic Doping Model

Distribution: Box

Impurity: Acceptor doping (p-type)

Acceptor concentration: N_{A0} $1e18[1/cm^3]$ $1/m^3$

Uniform Region

Base: Corner

Base position: r_0 Wp X $t_{sub}+tepi-timp$ Y m

Width: W $Wppd$ m

Depth: D $timp$ m

Profile: Gaussian

Specify profile length scale: Junction depth

Specify different length scales for each direction:

Junction depth: d_j $0.1[\mu m]$ m

Background doping concentration: N_b User defined $1e16[1/cm^3]$ $1/m^3$

Settings
Metal Contact

Label: P electrode

Boundary Selection: Manual

Selection: 12, 14

Override and Contribution: Equation

Terminal: Terminal name: 1, Terminal type: Voltage, Voltage: V_0 $0[V]$

Contact Type: Type: Ideal ohmic

Settings
Metal Contact

Label: N electrode

Boundary Selection: Manual

Selection: 18

Override and Contribution: Equation

Terminal: Terminal name: 3, Terminal type: Voltage, Voltage: V_0 V_{fd}

Contact Type: Type: Ideal ohmic

Settings
Thin Insulator Gate

Label: Thin Insulator Gate 1

Boundary Selection: Manual

Selection: 15

Override and Contribution: Equation

Terminal: Terminal name: 2, Terminal type: Voltage, Voltage: V_0 $0[V]$

Gate Contact:

Override relative permittivity: ϵ_{ins} e_{ox}

Oxide thickness: d_{ox} t_{ox}

Metal work function: Φ $4.1[V]$

3. Mesh

In order to optimize the mesh around the regions where we expect the largest doping and electric field gradients, we have split the geometry through lines in the former geometrical definitions. As a consequence, you can now use a free triangular meshing, with three different meshing regions. Below is an example of a good mesh distribution.

- ▲ Mesh 1
 - ▲ Size
 - ▲ Free Triangular 1
 - ▲ Size 1
 - ▲ Size 2
 - ▲ Size 3

Settings
Size

Build Selected Build All

Label: Size 1

Geometric Entity Selection: Geometric entity level: Domain, Selection: Manual

Selection: 1, 3

Element Size

Calibrate for: General physics

Predefined: Predefined Finer Custom

Element Size Parameters

Maximum element size: $5.55E-7$ m

Minimum element size: $1.88E-9$ m

Maximum element growth rate: 1.25

Curvature factor: 0.25

Resolution of narrow regions: 1

Settings
Size

Build Selected Build All

Label: Size 2

Geometric Entity Selection: Geometric entity level: Domain, Selection: Manual

Selection: 5

Element Size

Calibrate for: General physics

Predefined: Predefined Normal Custom

Element Size Parameters

Maximum element size: $0.03e-6$ m

Minimum element size: $5e-9$ m

Maximum element growth rate: 1.2

Curvature factor: From sequence

Resolution of narrow regions: From sequence

Settings
Size

Build Selected Build All

Label: Size 3

Geometric Entity Selection: Geometric entity level: Domain, Selection: Manual

Selection: 2, 4

Element Size

Calibrate for: General physics

Predefined: Predefined Extremely fine Custom

Element Size Parameters

Maximum element size: $1.5E-7$ m

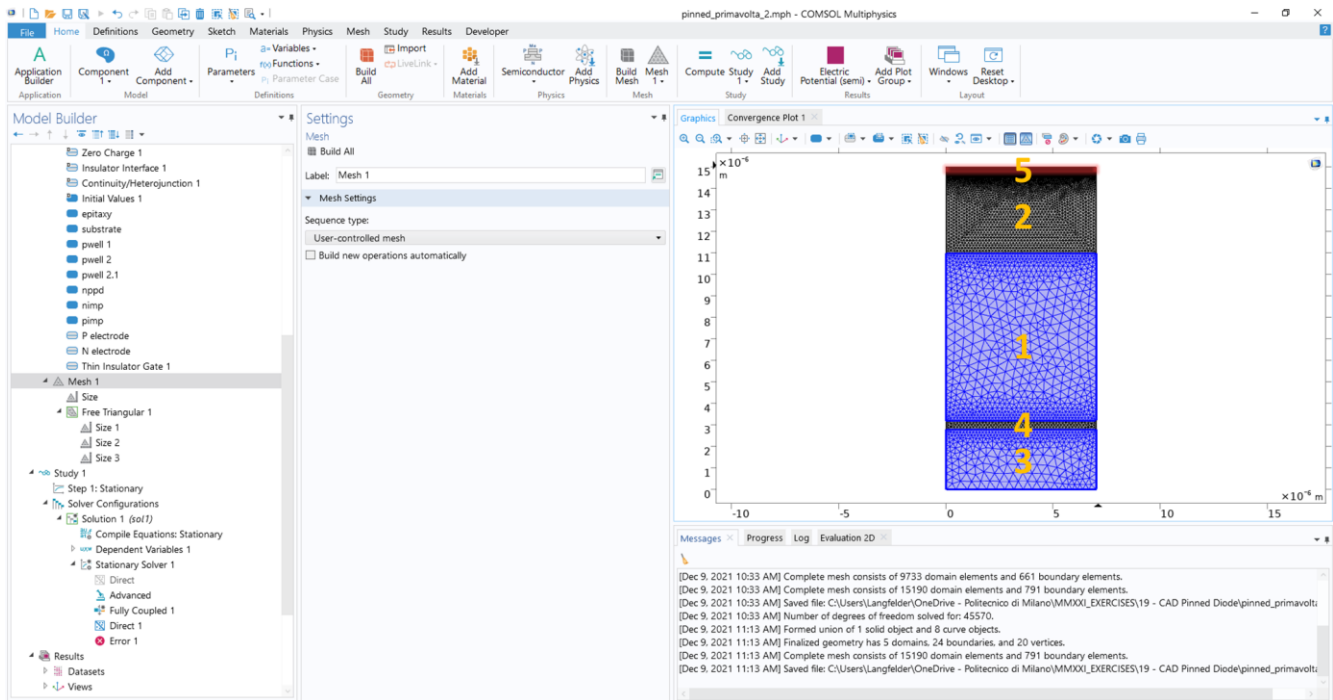
Minimum element size: $3E-10$ m

Maximum element growth rate: 1.1

Curvature factor: 0.2

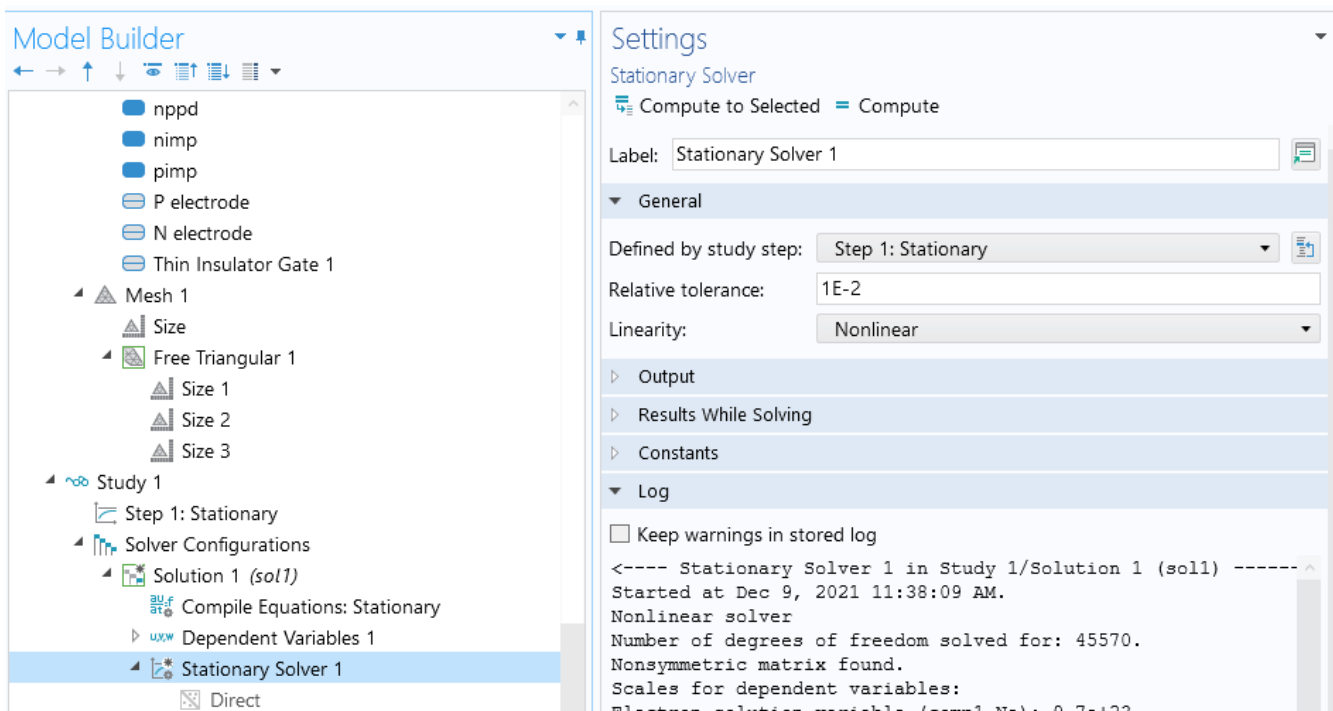
Resolution of narrow regions: 1

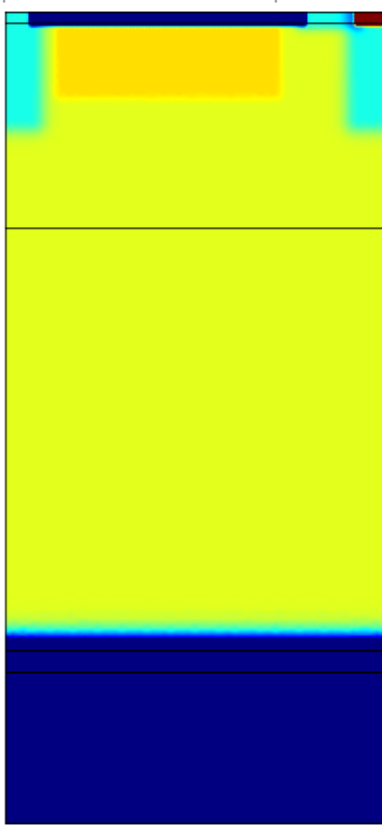
The resulting mesh is shown below, with colors separating the differently meshed regions, and the names of the "Size X" regions indicated in the boxes above.



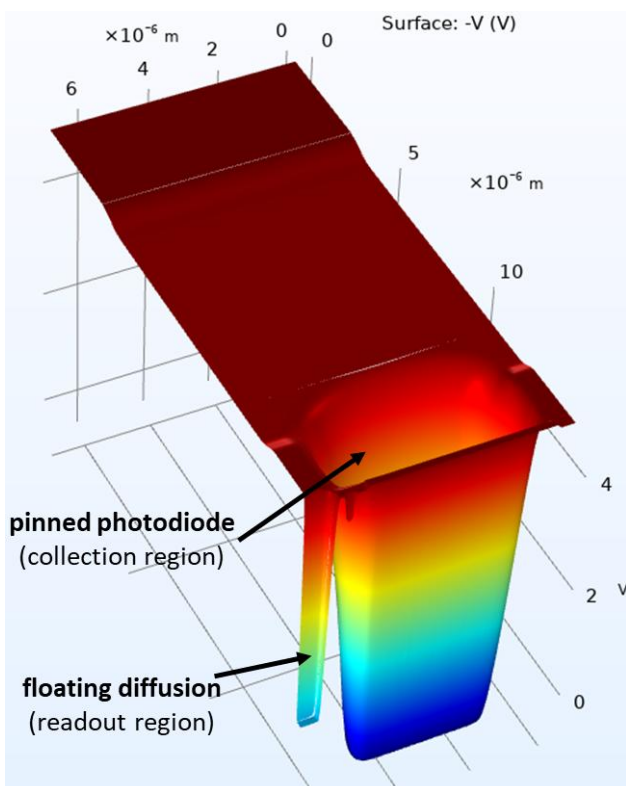
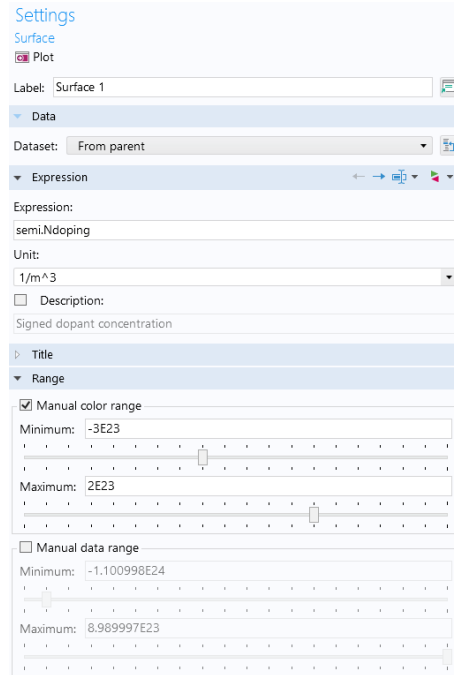
4. Study and results

Set the stationary solver options as indicated below. Right click on *Study* and click on *Compute*. Regardless of the solution convergence, we can have a first look at the correctness of the doping profiles. This is independent of the actual solution, which computes electron and hole concentration, and voltages, but not the native doping values which are a boundary condition.





In order to properly visualize the results, it is better to adapt the color scale (set manual color range) as in the image below. On the left, you see the various doping regions that we have effectively added.



The study may or may not converge on your computer, depending mostly on doping profile and mesh implementation, on simulation settings, and on computer capabilities... Regardless of the convergence or not, you still may be able to see a decent solution (even if the convergence range does not reach the expected target).

Qualitatively, you will be able to see an energy band graph as shown below (see also the plot settings, and enable Height Expression). We note two points, which you will deepen in future lectures: (i) the energy hole for electrons (where photogenerated carriers are gathered) is clearly visible. However, unlike for simple PN junctions, this hole is not in contact with the surface, avoiding the collection of dark electrons generated by impurities close to the surface, thus reducing the dark current; (ii) a second small valley for electrons is visible close to the left surface corner in the image. When activating the transfer gate, which essentially behaves like a transistor, you will be able to transfer all electrons gathered inside the pinned photodiode into the floating diffusion, thus separating the region of collection from the integration capacitance.